



# TECHNICAL PAINT SERVICES

## A49 AMEL LEAD FREE FINISH

### **Features:**

A special lead free based finish formulated on an old traditional recipe with modern technology, as an alternative to the A48 Lead Based range. For use on prepared wood, to optimise the life of the A49 Amel Based finish, this should be applied over AU49 Undercoat.

The A49 Range is based on a blend of natural linseed oil and synthetic alkyd resin, thus giving the paint better flow and film build, faster setting and drying, whilst maintaining a long 'wet edge' for ease of brush application. For best results use one coat of AP49 Primer, two coats of AU49 Undercoat and two coats of A49 Finish.

### **Colours:**

In the full BS4800 range & limited RAL colours. Special mix colours are available in 20 Litre minimum.

### **Availability:**

To order only, minimum 5.0 Litres. Please note our products are made to order and it may take 5-7 days before shipping.

### **Volume Solids:**

60 % + 3% (BS 3900 Part A10).

### **Preparation:**

Use only on clean, dry, sound wood. If the wood is denatured from prolonged exposure to weather, then it should be saturated by repeatedly applying Boiled Linseed Oil or a proprietary wood saturating oil. All surfaces should then be primed with AP49 Primer and AU49 Undercoat before applying A49 finish. For metal surfaces, please contact our Technical Team.

### **Application:**

Brush only, supplied ready for use. Use White Spirit for cleaning.

### **Coverage:**

Approximately 40 - 50 sq metres per 5.0 Litres depending on the porosity of the substrate.

### **Drying:**

Touch dry:	Up to 12 hours @ 20°C.
Recoat:	Minimum 48 hours.
Fully cured:	48 hours.

**Health & Safety:** Please see MSDS sheet **100D4**.

**Note:** For internal work, maximum ventilation is required. To assist drying if the air flow is insufficient, fans or other mechanical methods of circulating air should be adopted. Precautions must be taken to prevent operators from inhaling the vapours during application.

The foregoing information is given in good faith, based upon tests and experience. It should be noted that recommendations are made without guarantee, as the use of this product is beyond our control. See Standard Conditions of Sale.

The majority of our products are for professional and trade/contractor use only and are not intended for DIY application. Before using any product, please read the appropriate Material Safety Data Sheet and carry out a full risk assessment for the intended use and method of application.

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**FOR PROFESSIONAL USE ONLY. READ DATA BEFORE USE.**

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