



TECHNICAL PAINT SERVICES

AP109 SYNTHAMEL UNDERCOAT

Features:

A high quality, lead free synthetic undercoat conforming to BS4310, exhibiting excellent exterior durability along with heat, oil, petrol and water resistance. It is the ideal base for any A109 Synthamel finish, designed to give the system optimum performance.

Availability:

Colours to complement BS4800 and RAL ranges, in 5 Litre containers. Please note our products are made to order and it may take 5-7 days before shipping.

Volume Solids:

70% ± 3% (BS 3900 Part A10).

Preparation:

The substrate must be thoroughly clean, dry and free from corrosion, dust and grease. AP109 Synthamel Undercoat may be applied over the following primers:

- AP79 Universal Primer
- AP83/65 Zinc Rich Galvanic Primer
- AP91 Non Lead Wood Primer
- AP92 Aluminium Wood Primer
- WBP1010 Universal Adhesion Surface Primer
- WBP1020 Two Pack Epoxy Primer
- Fertan Rust Converter.

Application:

By brush, roller or conventional spray. Supplied ready for use for brushing, although in cold conditions it may be necessary to thin with White Spirit. Thin up to 25% by volume, with UTR112 Universal Synthetic Thinners to achieve a spraying viscosity of 25 - 30 seconds BSB4 cup @ 20°C.

Coverage:

40 sq metres per 5 Litres per coat @ 25 microns dry film thickness.

Drying:

6 - 8 hours, depending on temperature.

Health & Safety: Please see MSDS sheet **100D4**.

Note: For internal work, maximum ventilation is required. To assist drying if the air flow is insufficient, fans or other mechanical methods of circulating air should be adopted. Precautions must be taken to prevent operators from inhaling the vapours during application.

The foregoing information is given in good faith, based upon tests and experience. It should be noted that recommendations are made without guarantee, as the use of this product is beyond our control. See Standard Conditions of Sale.

The majority of our products are for professional and trade/contractor use only and are not intended for DIY application. Before using any product, please read the appropriate Material Safety Data Sheet and carry out a full risk assessment for the intended use and method of application.

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FOR PROFESSIONAL USE ONLY. READ DATA BEFORE USE.

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