



TECHNICAL PAINT SERVICES

H44/10/4 HEAT RESISTING SATIN BLACK

Features:

A high temperature, matt black finish which is resistant to temperatures up to 600°C. Suitable for direct application to mild steel. Must not be exposed to naked flame until subjected to 200°C for one hour. Withstands continuous immersion in water or steam at between 93°C and 540°C.

Availability:

5.0 Litre and 2.5 Litre containers only. Please note our products are made to order and it may take 5-7 days before shipping.

Volume Solids:

55% ± 3% (BS 3900 Part A10).

Preparation:

The substrate must be thoroughly clean, dry and free from corrosion, dust and grease.

Application:

Brush, roller or conventional spray. Supplied ready for use for brushing. Use UTR112 Universal Synthetic Thinners for cleaning. A minimum of two coats is recommended.

Coverage:

Approximately 50 - 60 sq metres per 5.0 Litres per coat, @ 20 microns dry film thickness.

Drying:

Touch dry: 6 hours @ 20°C.
Hard dry: 16 hours @ 20°C.

Note:

This coating remains thermoplastic up to 200°C and the item coated should not be handled without having achieved this temperature for one hour. For stoving: Flash off 20 minutes @ 20°C, stove one hour @ 200°C when finish can be recoated.

Health & Safety: Please see MSDS sheet **10019**.

Note: For internal work, maximum ventilation is required. To assist drying if the air flow is insufficient, fans or other mechanical methods of circulating air should be adopted. Precautions must be taken to prevent operators from inhaling the vapours during application.

The foregoing information is given in good faith, based upon tests and experience. It should be noted that recommendations are made without guarantee, as the use of this product is beyond our control. See Standard Conditions of Sale.

The majority of our products are for professional and trade/contractor use only and are not intended for DIY application. Before using any product, please read the appropriate Material Safety Data Sheet and carry out a full risk assessment for the intended use and method of application.

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FOR PROFESSIONAL USE ONLY. READ DATA BEFORE USE.

27 SOUTHCOOTE ROAD BOURNEMOUTH BH1 3SH Tel 01202 295 570 Fax 0845 230 1255
Email enquiries@technicalpaintservices.co.uk www.technicalpaintservices.co.uk

Technical Paint Services is the trading name of Neatcross Ltd. Registered Office as above. Company No: 1570359.