



# TECHNICAL PAINT SERVICES

## A109/60 SYNTHAMEL FINISH ALUMINIUM

### **Features:**

A specially formulated, oleo resinous, low sheen aluminium finish developed for interior, exterior and marine use. Exhibits excellent heat and water resistance, providing a decorative, interleaving protective finish for steelwork. Capable of withstanding surface temperatures of up to 60°C.

### **Availability:**

In 5 Litre containers. Offered in standard aluminium, bright aluminium, RAL 9006 and RAL 9007. Please note our products are made to order and it may take 5-7 days before shipping.

### **Volume Solids:**

55% ± 3% (BS 3900 Part A10).

### **Preparation:**

The substrate must be thoroughly clean, dry and free from corrosion, dust and grease. For optimum durability A109/60 should be applied over AP79 Universal Primer, AP83/65 Zinc Rich Galvanic Primer, AP91 Non Lead Wood Primer, AP92 Aluminium Wood Primer, WBP1010 Universal Primer or WBP1020 Two Pack Epoxy Primer, followed by AP109 Synthamel Undercoat.

### **Application:**

By brush for small areas only. Supplied ready for use for brushing. For best results use conventional or airless spray. Thin up to 20% by volume, with UTR112 Universal Synthetic Thinners, to achieve a spraying viscosity of 25 - 30 seconds BSB4 cup @ 20°C. Must NOT be rolled.

### **Note:**

Some differences in brightness and general appearance can be anticipated between brush and spray application and therefore mixed methods of application are not recommended.

### **Coverage:**

50 - 60 sq metres per 5 Litres per coat @ 25 microns dry film thickness.

### **Drying:**

Touch dry: 3 - 4 hours assuming reasonable ventilation.

Recoatable: Overnight.

**Health & Safety:** Please see MSDS sheet **100D4**.

**Note:** For internal work, maximum ventilation is required. To assist drying if the air flow is insufficient, fans or other mechanical methods of circulating air should be adopted. Precautions must be taken to prevent operators from inhaling the vapours during application.

The foregoing information is given in good faith, based upon tests and experience. It should be noted that recommendations are made without guarantee, as the use of this product is beyond our control. See Standard Conditions of Sale.

The majority of our products are for professional and trade/contractor use only and are not intended for DIY application. Before using any product, please read the appropriate Material Safety Data Sheet and carry out a full risk assessment for the intended use and method of application.

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**FOR PROFESSIONAL USE ONLY. READ DATA BEFORE USE.**

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